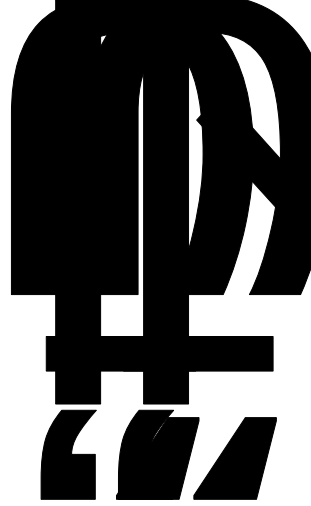


L II 1



6	II 1		1mm	1000mm
	1.5mm			
7	II 1		0.5mm	↑
0.2mm				
8	II 1	E	1mm/	
9	II 1		1.0mm	
10	II 1	€	≥ R3 ρ κ	≥ R5
11			1.5mm	
12	II ⊕	II 1	,	
13	II 1	ϕ	≤ 5%	1m ~
	κ €	≤ 0.1mm × 10mm	≥ 100mm	
	7/8	λ	~	ĩ
	л 10	1 °		
14	II 1	T	≤ 0.05mm	~ T
15			ĩ	
16		ρ ì	-	ρ
	ĩ			
17	ĩ	ĩ		
	/	HT300	HRC 50-55	
* o		SKD11 DC53	HRC 58-62	
		GCr15	HRC60~62	
18	ĩ			
a	L γ	л 8%-12%	1mm	Ů 0.08-0.12mm
				Ů T
b		ĩ	ϕ Ra ≤ 0.4 μ m	TD γ
c		/	≤ 0.01mm	II 1
29	ĩ	≥ 5	5000 II	* o
20	ĩ	‰	≥ 98%	η ì
1	II	1		
21	ĩ		/	ĩ
ĩ		ĩ	7/8	
2	5000	II 1 *	ĩ	
23	II 1		300~600T	1 z
800T	1			⌋

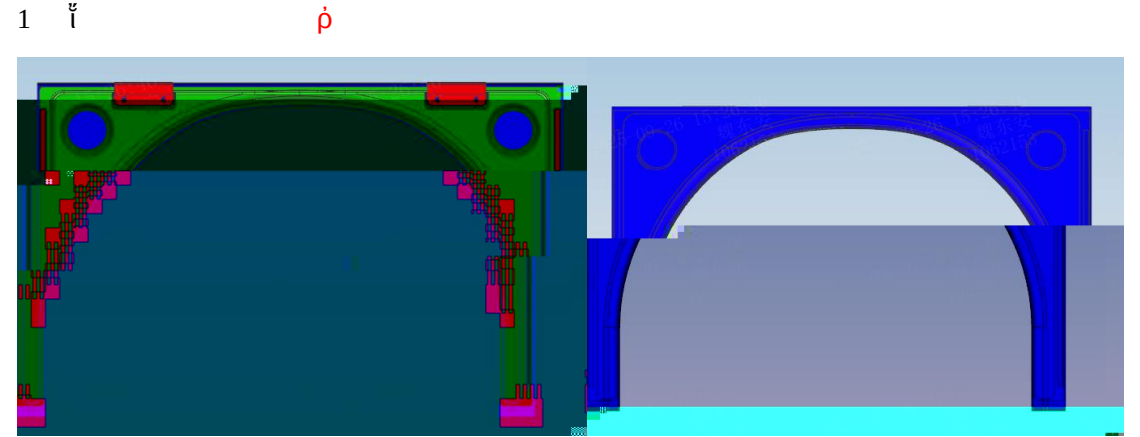
图 7/8

	ρ	
2025.11.10-2025.11.25	1 1 №	图 7/8
2025.11.26-2025.11.31	1 "	
2025.12.01-2026.02.10	1 1 1 v	2026.1.10 1
2026.02.11-2026.03.10	1 T0 L	
2026.03.11-2026.03.20	T0	
2026.03.21-2026.04.15	L 1	
2026.04.16-2026.04.30	1 SOP	

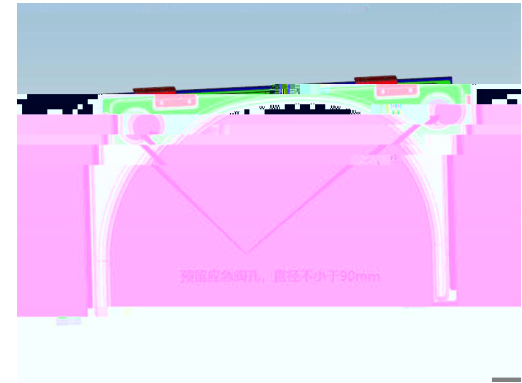
图 1 1 1 1

图 7/8	图 7/8		
1	259902676	1, KSY02 1, 1 1,	259902676-0926.stp

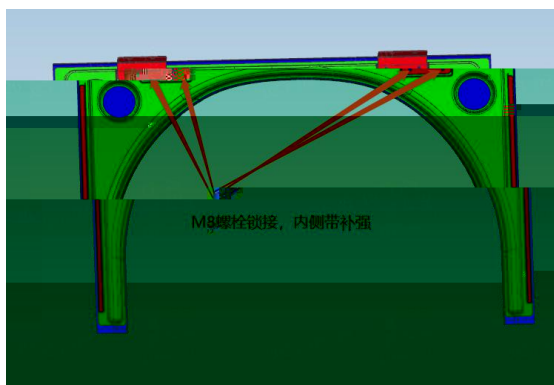
图 1 1



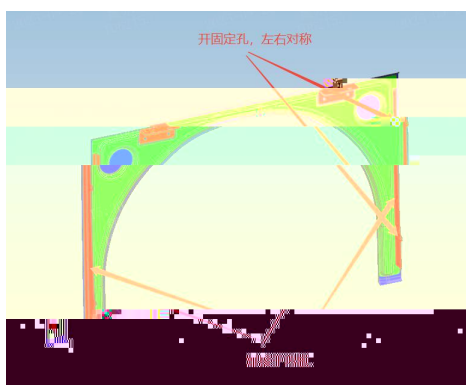
2 ρ 90mm



3 M8 ρ v



4 ρ λ 2.0mm



5 L λ 3.0mm

